Lean
- Worker Efficiency
  - Standard Work for employees
  - Standard Process
    - Standardized Product
    - Storage Issues
    - Bottleneck (& resource) usage
    - Scalable (growth)
    - Tunnel Oven Issues

Safety
- Ergonomics
  - Current "messy" process
  - Pans stored everywhere

Material Handling
- Storage issues
  - Customizable Solution
    - New crumbing equipment
    - Worker Safety
    - Increase throughput
    - Decrease time tunnel oven is idle
    - Easily replaceable solution

Layout Design
- New procedure
  - Storage Utilization
    - Small space to work with
  - Cost effective
    - Efficient use of time

Worker Relations
- Easier process
  - Less manual processes
  - Overall process improvement

Health Requirements
- Easy to clean

Overall process improvement