This process improvement project must improve the overall efficiency of the process by applying lean and 5S principles, along with addressing storage issues and bottleneck utilizations of the process. It also must address safety concerns and develop new tools to improve the efficiency and ergonomic safety of the process.
Function Tree – Cheesecake Process Improvement

Lean Processes
- Reduce max # employees by 3 employees
- Create standard work instructions
- Reduce # of pans by 30%*
- Utilize bottleneck to 80% of its full capacity

Safety
- Design out 80% of employee ergonomic concerns**

Worker Relations
- Design tool to aid crumbing task