ALL COMPONENTS WELDED

BALLOON NUMBER | PART NAME  
--- | ---  
1 | FRAME TUBE 1  
2 | FRAME TUBE 2  
3 | FRAME TUBE 3  
4 | FRAME TUBE 4  
5 | FRAME TUBE 5  
6 | FRAME TUBE 6  
7 | FRAME TUBE 7  
8 | FRAME TUBE 8  
9 | FRAME TUBE 9  
10 | FRAME TUBE 10  
11 | FRAME TUBE 11  
12 | FRAME TUBE 12  
13 | FRAME TUBE 13  
14 | FRAME TUBE 14  
15 | FRAME TUBE 15

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: ±1/32
ANGULAR: MACH ±1 BEND ±1
TWO PLACE DECIMAL: ±0.06
THREE PLACE DECIMAL: ±0.005

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL: MILD STEEL
FINISH

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED:

DRAWN | NAME | DATE
--- | --- | ---
JMB | | 032510

CHECKED
ENG APPR.
MFG APPR.
Q.A.

COMMENTS:
Welded Assem

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<th>PART NAME</th>
<th>MATERIAL</th>
<th>FINISH</th>
<th>COMMENTS</th>
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<td>DZUS INSERT</td>
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</table>

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: ±1/32
ANGULAR: MACH ±1 BEND ±1
TWO PLACE DECIMAL: ±0.06
THREE PLACE DECIMAL: ±0.005

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL
FINISH

DO NOT SCALE DRAWING

MSD II P10811

Welded Assem

SCALE: 1:8

DRAWN: JMB 032510
CHECKED:                ENG APPR:
MFG APPR:               Q.A.
COMMENTS:

COMMENTS:
SECTION A-A

DETAIL B
SCALE 1:2

MILD STEEL

UNLESS OTHERWISE SPECIFIED:

NAME     DATE
DRAWN     JMB    032510

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR: MACH ± 1° BEND ± 1°
TWO PLACE DECIMAL ± 0.01
THREE PLACE DECIMAL ± 0.005

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL
MILD STEEL

TITLE:
Welded Assem

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USED ON

APPLICATION DO NOT SCALE DRAWING

QUALITY ASSURANCE
MFG APPR.
ENG APPR.
CHECKED
DRAWN

SCALE: 1:10
WEIGHT:

SHEET 3 OF 3

5 4 3 2 1