

Cost if Purchased

Pedal Box:				
Item	Quantity	Per Unit Cost (\$)	Dollars per:	Total Cost
Assorted tools, supplies, cleaners, saf	1	75	per pack	75
Carbon Fiber	2	50	per yd	100
Epoxy	0.3	100	per gallon	30
Structural Adhesive	0.025	50	per qt	1.25
Tooling Board	0.1	75	per 4'X8' sheet	7.5
Core	0.05	350	per 4'X8' sheet	17.5
Mold Machining Time	1.5	150	per hour	225
Mold Prep Time	1.5	60	per hour	90
Pedal Box Layup Time	1.5	60	per hour	90
Stiffener/Tab Fabrication	3	60	per hour	180
Part Trimming	1	60	per hour	60
Final Assembly	2	60	per hour	120
Total Chassis Cost				996.25

Cost with Sponsorships & Free Labor

Pedal Box:				
Item	Quantity	Per Unit Cost (\$)	Dollars per:	Total Cost
Assorted tools, supplies, cleaners, saf	1	75	per pack	75
Carbon Fiber	2	0	per yd	0
Epoxy	0.3	0	per gallon	0
Structural Adhesive	0.025	0	per qt	0
Tooling Board	0.1	0	per 4'X8' sheet	0
Core	0.05	0	per 4'X8' sheet	0
Mold Machining Time	1.5	0	per hour	0
Mold Prep Time	1.5	0	per hour	0
Pedal Box Layup Time	1.5	0	per hour	0
Stiffener/Tab Fabrication	3	0	per hour	0
Part Trimming	1	0	per hour	0
Final Assembly	2	0	per hour	0
Total Chassis Cost				75