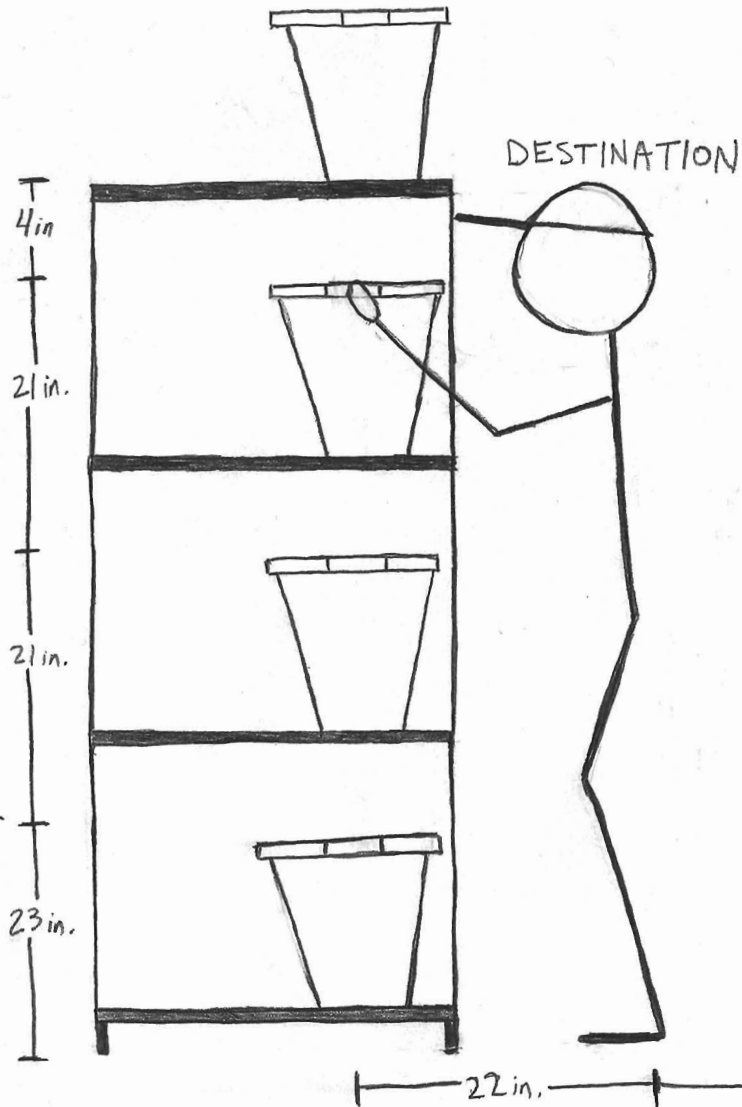


BREAD AND ROLL SCALING OPERATION

SHELVING UNIT:

32 Bucket Capacity

8 Buckets/Shelf



LIFTING FREQUENCY:

4-6 Lifts/minute

8-10 Minute Recovery during scaling

8 hour shift

