

**P10023**

**Frame and Tray**

**Summary of Changes for Design:**

- 1) The Sternum was welded to the ribs instead of utilizing set screws
- 2) 2 rivets were applied to ribs instead of 4 (space saver)
- 3) Holes in tray are 1 size larger in drill index, and countersunk
- 4) Holes in tray shifted in another 0.5 in (total of 2.5in)
- 5) Cutouts for springs in tray made larger (0.5 in instead of 0.469)
- 6) Tray walls not screwed together (only screwed into tray)