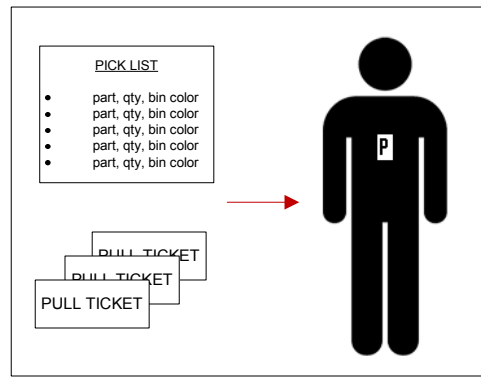
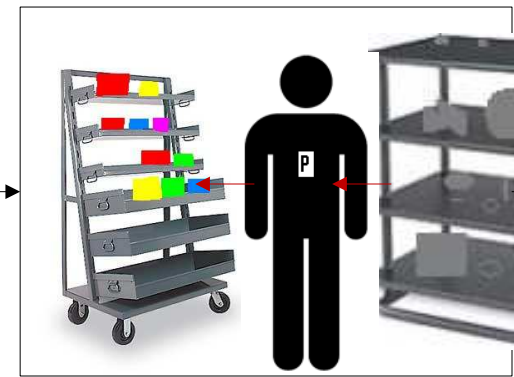


# KITTING PROCESS



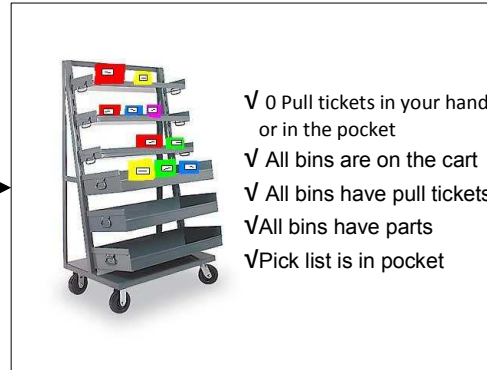
Picker receives pick list and smart card tickets.



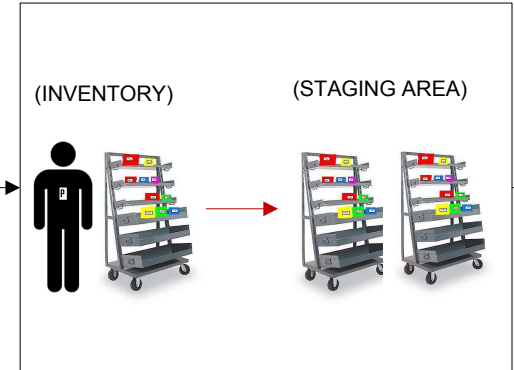
Picker picks part, puts into colored bin on cart.



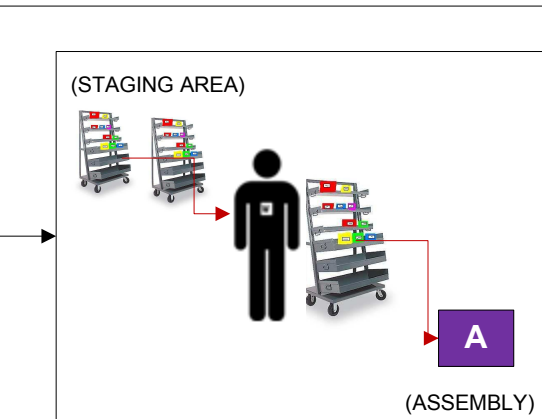
Picker puts pull ticket in bin pocket after part has been picked.



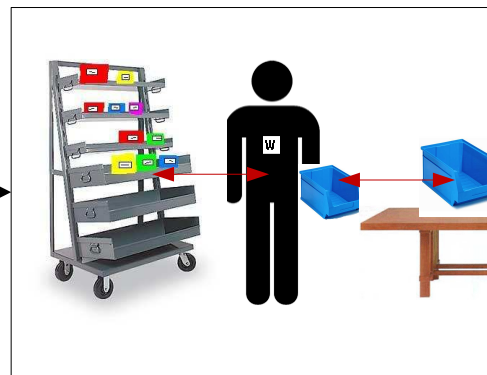
When all parts have been picked...



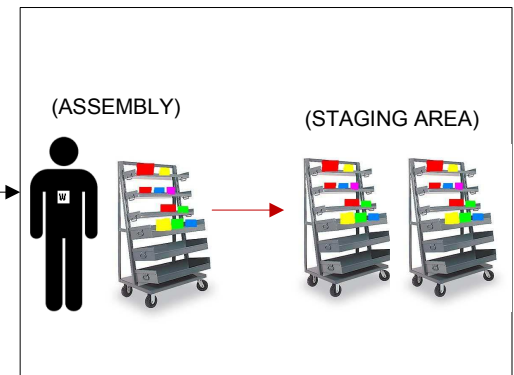
Picker pushes full cart to staging area.



Water spider takes full cart from staging area to assembly stations.



Water spider delivers bins to each station, picks up empty bins.



Water spider pushes cart with empty bins back to staging area.