

Kaizen Event Plan (Current and future state, and gap)

Event Description (workcenter, performance measure to be focused on)

Create Visual Information for the PV Cell

Event Dates and Times

Weeks 1 & 7

Current Process (flow chart)

*The PV Cell lacks communication of important information to the people who work in the cell and management at D-R

Current Situation and Problems

*People do not know what the PV cell's schedule is and how they are doing relative to that schedule

*Not a lot of metrics are really tracked on the PV cell, and if they are, information is not readily available

Production Requirements (takt time)

*Weekly requirements will be presented in the form of a schedule

Preliminary Objectives

*Week 2 objective will be to figure out how to start tracking metrics

*Hang up information board that is easily accessed by everyone in the PV Cell

*Implement the use of the following metrics: Cell Efficiency, % Orders on Time, Inventory Accuracy

*Track progress towards weekly schedule and display

*Display and update charts showing status of metrics

*Implement system to collect employee feedback and a response system.

*Post Kaizen newspaper to show Continuous Improvement in the cell

Team

Leader Abbey Donner

Co-leader Patrick Grogan

Facilitator

Sensei

Managers

Floor personnel Erma Simmons

Vince Ribycki

Assembly Personnel

Staff personnel

Outside Eyes

Resources on call: