

Shipping Concept Generation

Concept	Process	Pros	Cons	Needs
Current	Set part outside cell to be picked up by cart	-Can be expedited -Operator does not spend time transporting	-Depends on schedule of cart driver -Operator not responsible for safe transport	
Concept 1	Operator transports to shipping upon completion	-No waiting -Operator is responsible for safe transport	-Operator spends time transporting	Designated QS cart
Concept 2	Operator transports to shipping at end of day	-Operator is responsible for safe transport	-Part waits in cell -Operator spends time transporting	Designated QS cart
Concept 3	Operator calls transport when part is complete	-No waiting -Operator does not spend time transporting	-Operator not responsible for safe transport	-Priority system for cart driver