






















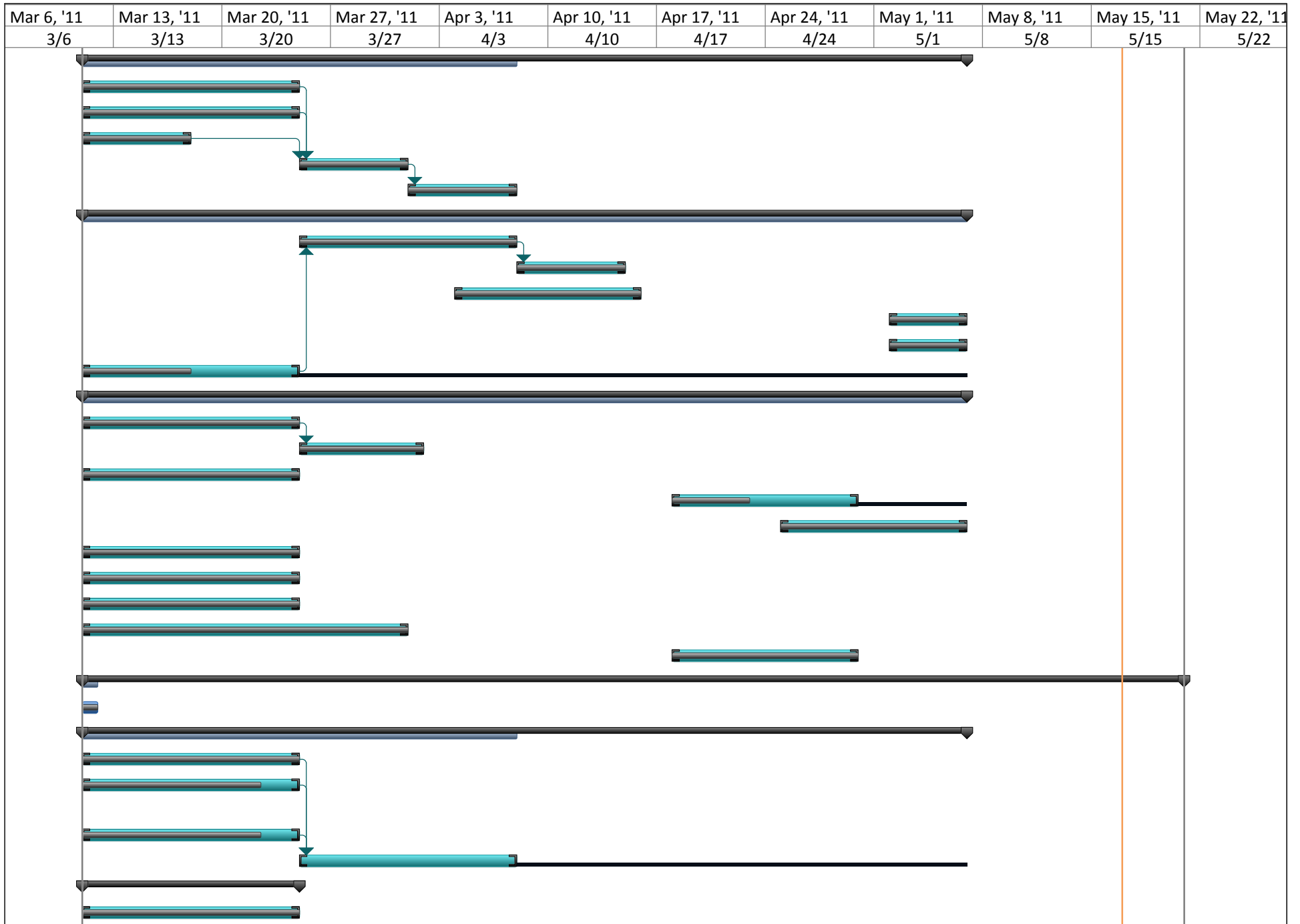
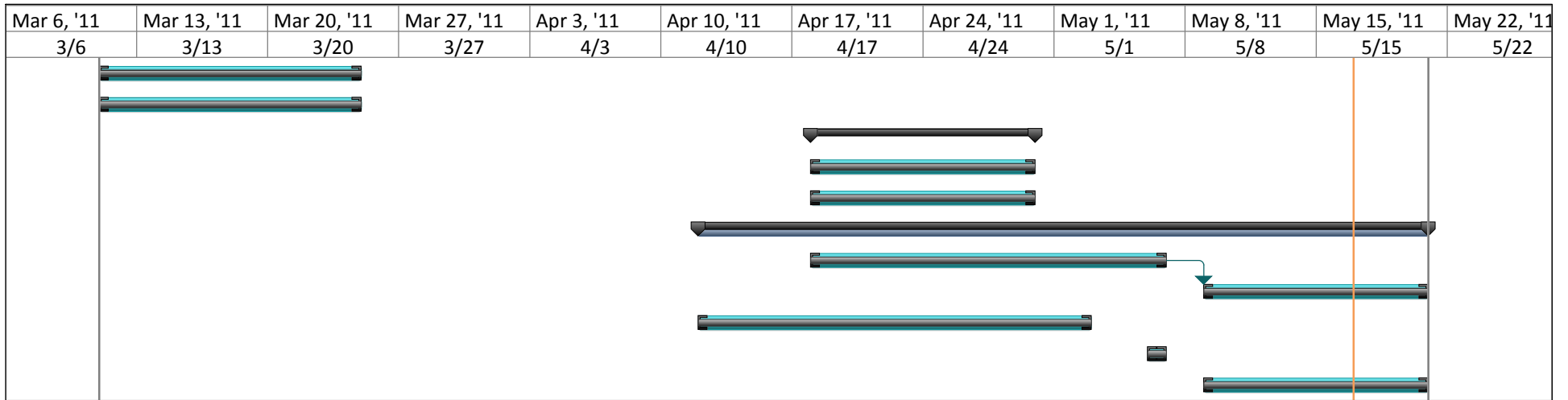


ID		Task Mod.	Task Name	Duration	Start	Finish	Predecessor	Feb 22
1			Layout and Relocation Area	41 days	Fri 3/11/11	Fri 5/6/11		
2			Develop one-piece flow optimal layout.	10 days	Fri 3/11/11	Thu 3/24/11		
3			Create flow diagrams for proposed layouts (spaghetti diagram)	10 days	Fri 3/11/11	Thu 3/24/11		
4			Further research and recommend relocation area.	5 days	Fri 3/11/11	Thu 3/17/11		
5			Perform walk-through (3P) in new location?	5 days	Fri 3/25/11	Thu 3/31/11	2,3,4	
6			Plan final state relocation cell and layout and process	5 days	Fri 4/1/11	Thu 4/7/11	5	
7			Eastman Blade Machine	41 days	Fri 3/11/11	Fri 5/6/11		
8			Develop purchase acceptance requirements	10 days	Fri 3/25/11	Thu 4/7/11	13	
9			Develop test plan for purchase acceptance requirements	5 days	Fri 4/8/11	Thu 4/14/11	8	
10			Develop operational test plan	10 days	Mon 4/4/11	Fri 4/15/11		
11			Test heavy duty cutting head (small holes)??	5 days	Mon 5/2/11	Fri 5/6/11		
12			Test airbrush marking tool??	5 days	Mon 5/2/11	Fri 5/6/11		
13			Develop method for marking gaskets with PN and date (Eastman Software Capability)	10 days	Fri 3/11/11	Thu 3/24/11		
14			New Process	41 days	Fri 3/11/11	Fri 5/6/11		
15			Create a mock-up of visual board	10 days	Fri 3/11/11	Thu 3/24/11		
16			Implement mock-up visual board for a week and collect feedback	6 days	Fri 3/25/11	Fri 4/1/11	15	
17			See if current state has 6S checklists, if not develop one. If there is, see if it is effective	10 days	Fri 3/11/11	Thu 3/24/11		
18			Risk assessment for new process	10 days	Mon 4/18/11	Fri 4/29/11		
19			Review plans with gasket cell operators and find improvement ideas	10 days	Mon 4/25/11	Fri 5/6/11		
20			Consider cost savings and handling issues and availability of rolls verse sheets of RM	10 days	Fri 3/11/11	Thu 3/24/11		
21			Develop a method to track RM	10 days	Fri 3/11/11	Thu 3/24/11		
22			Design system to store and transport RM	10 days	Fri 3/11/11	Thu 3/24/11		
23			Create and implement schedule box	15 days	Fri 3/11/11	Thu 3/31/11		
24			Develop process for FG inventory	10 days	Mon 4/18/11	Fri 4/29/11		
25			Capital Expenditure	51 days	Fri 3/11/11	Fri 5/20/11		
26			Assist with any issues with the AFE	1 day	Fri 3/11/11	Fri 3/11/11		
27			Planning and Order Processing	41 days	Fri 3/11/11	Fri 5/6/11		
28			Perform further investigation into current planning process	10 days	Fri 3/11/11	Thu 3/24/11		
29			Work with planner at DR on ways to make the process run smoother (possibly working toward eliminating work orders)	10 days	Fri 3/11/11	Thu 3/24/11		
30			Consider improvements for production planning	10 days	Fri 3/11/11	Thu 3/24/11		
31			Design kaizen event for planning process	10 days	Fri 3/25/11	Thu 4/7/11	28,29,30	
32			Material Consolidation	10 days	Fri 3/11/11	Thu 3/24/11		
33			Research options for eliminating RM varieties - work with Lamons	10 days	Fri 3/11/11	Thu 3/24/11		

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34			Evaluate current material usage	10 days	Fri 3/11/11	Thu 3/24/11		
35			Recommend options for material consolidation	10 days	Fri 3/11/11	Thu 3/24/11		
36			Implementation and Cut-Over Plan	10 days	Mon 4/18/11	Fri 4/29/11		
37			Develop task list for changeover	10 days	Mon 4/18/11	Fri 4/29/11		
38			Develop WBS and assign responsibility	10 days	Mon 4/18/11	Fri 4/29/11		
39			MSDII Requirements	29 days	Tue 4/12/11	Fri 5/20/11		
40			Complete 75% technical paper	15 days	Mon 4/18/11	Fri 5/6/11		
41			Final Technical Paper	10 days	Mon 5/9/11	Fri 5/20/11	40	
42			Complete poster	15 days	Tue 4/12/11	Mon 5/2/11		
43			Continuously update EDGE	1 day	Fri 5/6/11	Fri 5/6/11		
44			Final project review presentation	10 days	Mon 5/9/11	Fri 5/20/11		





May 22, '11	May 29, '11	Jun 5, '11	Jun 12, '11	Jun 19, '11	Jun 26, '11	Jul 3, '11	Jul 10, '11	Jul 17, '11	Jul 24, '11	Jul 31, '11	Aug 7, '11
5/22	5/29	6/5	6/12	6/19	6/26	7/3	7/10	7/17	7/24	7/31	8/7

