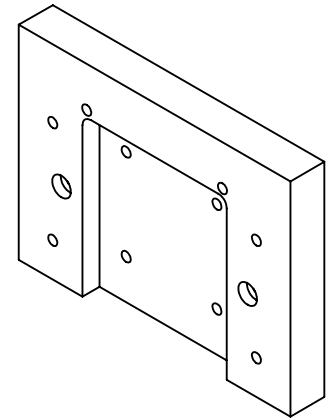


SECTION A-A  
SCALE 1 : 2

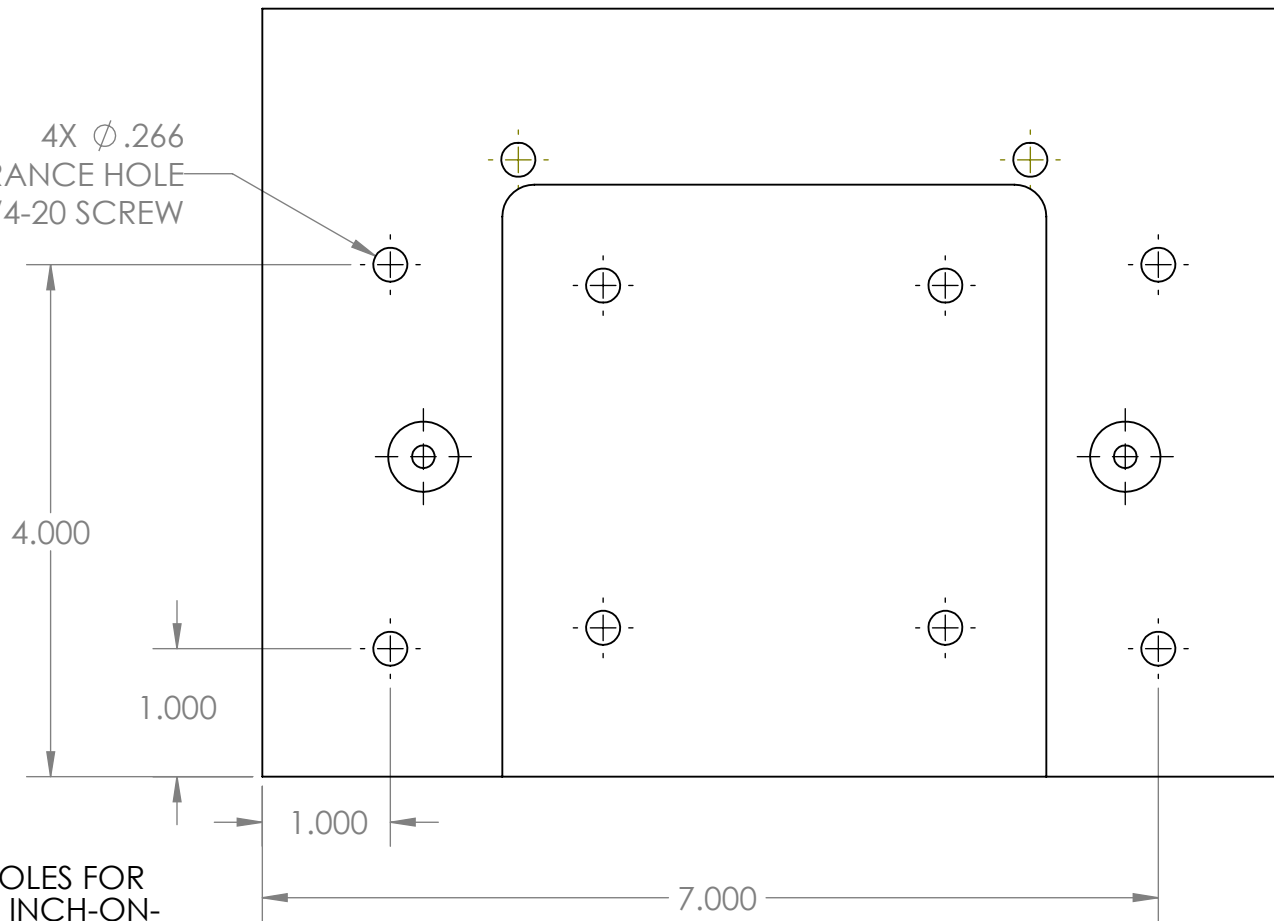


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		DIMENSIONS ARE IN INCHES	DRAWN	
		TOLERANCES:	CHECKED	
		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
NEXT ASSY	USED ON	FINISH		
APPLICATION		DO NOT SCALE DRAWING		

TITLE:		
SIZE	DWG. NO.	REV
<b>MountingPlate</b>		
SCALE: 1:1	WEIGHT:	SHEET 1 OF 5

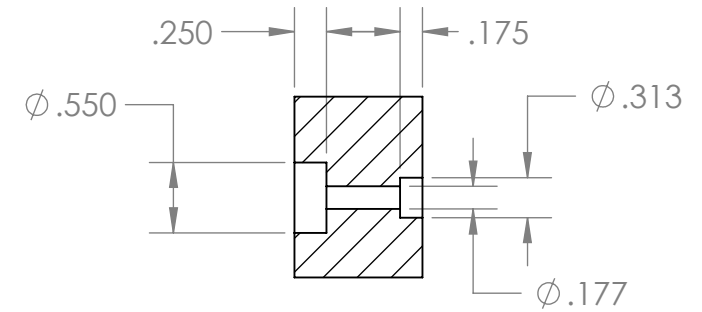
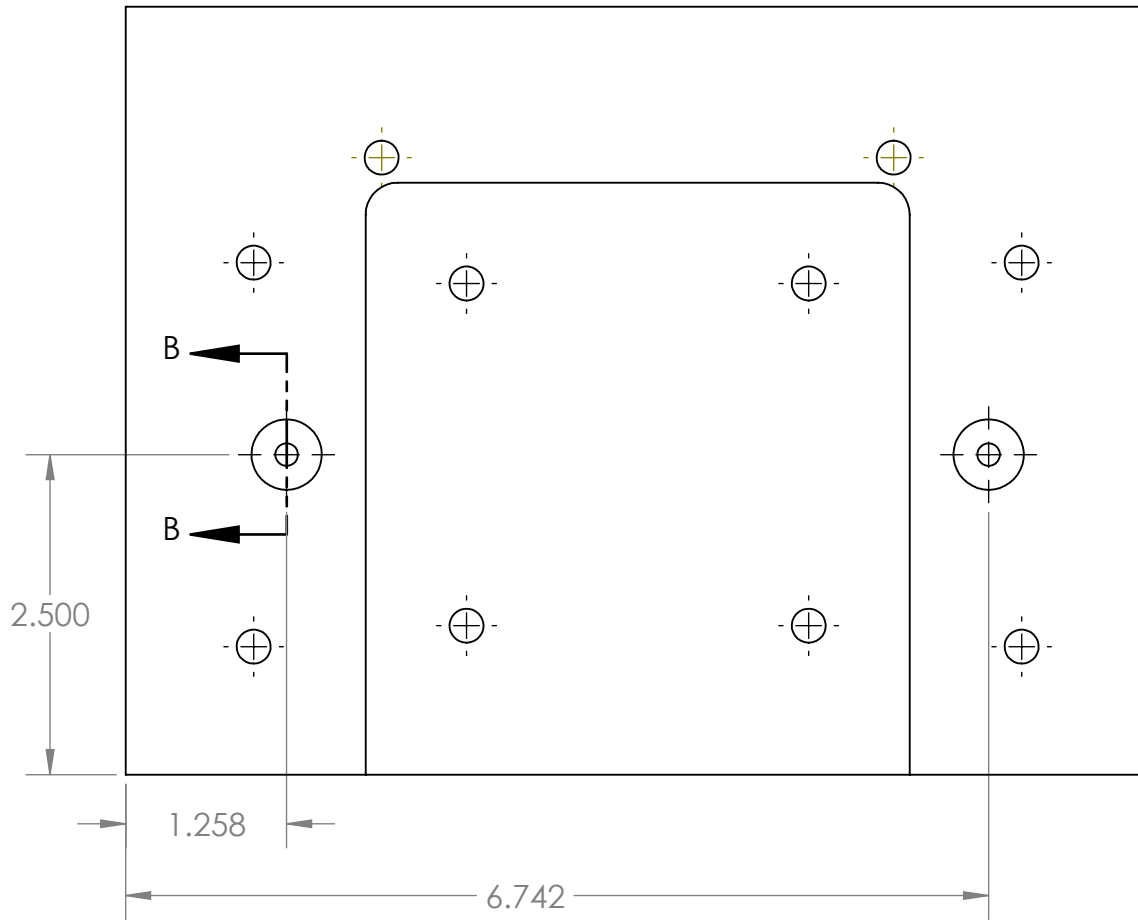
4X  $\phi$ .266  
CLEARANCE HOLE  
FOR 1/4-20 SCREW



CLEARANCE HOLES FOR  
MOUNTING TO INCH-ON-  
CENTERS PLATE:  
USE DRILL SIZE H (.266 DIA)

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		DIMENSIONS ARE IN INCHES		DRAWN		TITLE:
		TOLERANCES:		CHECKED		
		FRACTIONAL $\pm$		ENG APPR.		
		ANGULAR: MACH $\pm$ BEND $\pm$		MFG APPR.		
		TWO PLACE DECIMAL $\pm$		Q.A.		
		THREE PLACE DECIMAL $\pm$		COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE DWG. NO. REV
		MATERIAL				<b>MountingPlate</b>
NEXT ASSY	USED ON	FINISH				SCALE: 1:1 WEIGHT: SHEET 2 OF 5
APPLICATION		DO NOT SCALE DRAWING				

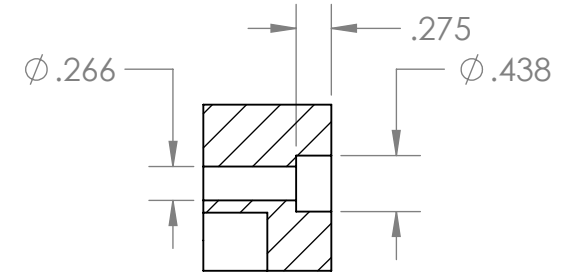
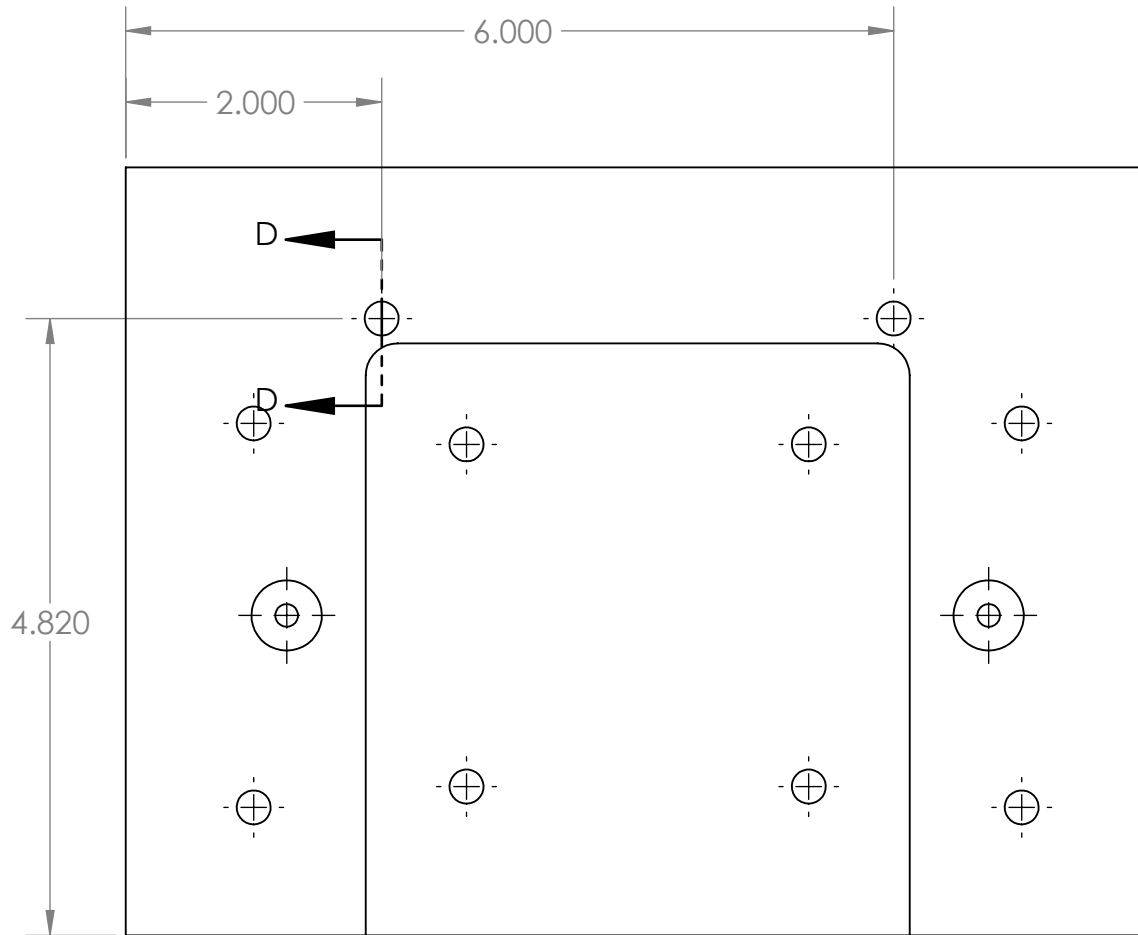


SECTION B-B  
SCALE 1 : 1.5

MOUNTING HOLES FOR GUIDE RODS:  
USE #16 DRILL THRU ALL, THEN  
COUNTERBORE BOTTOM TO .313 DIA.  
THEN COUNTERBORE TOP TO .550 DIA

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm$ ANGULAR: MACH $\pm$ BEND $\pm$ TWO PLACE DECIMAL $\pm$ THREE PLACE DECIMAL $\pm$	DRAWN			TITLE:
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED			
		MATERIAL	ENG APPR.			
		FINISH	MFG APPR.			
NEXT ASSY	USED ON		Q.A.			SIZE DWG. NO. REV <b>MountingPlate</b>
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:			
						SCALE: 1:1 WEIGHT: SHEET 3 OF 5

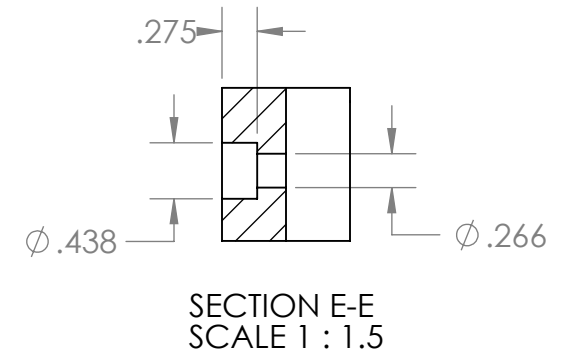
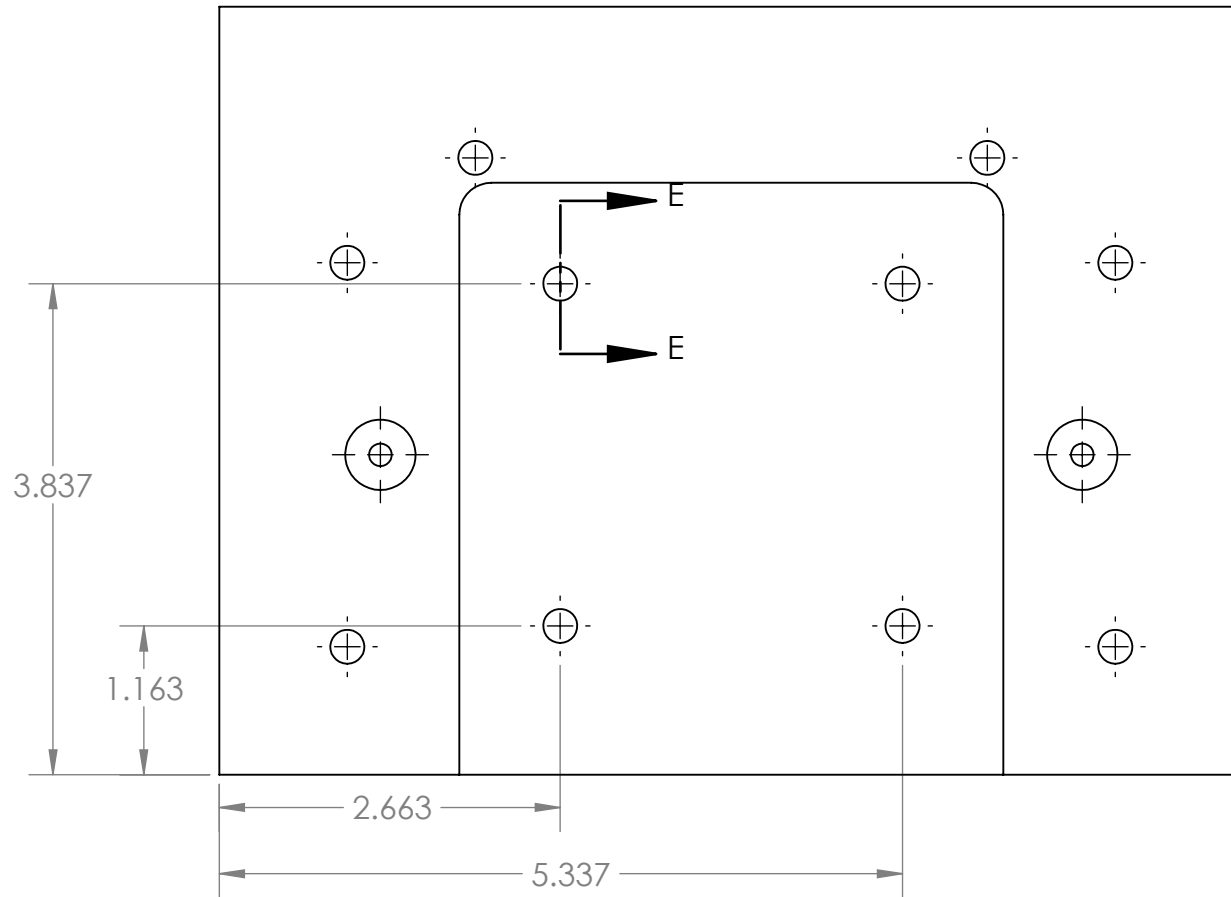


SECTION D-D  
SCALE 1 : 1.5

COUNTERBORE HOLE FOR FRONT BEARING SUPPORT:  
USE DRILL SIZE H (.266 DIA) THRU ALL, THEN COUNTERBORE BOTTOM TO .438 DIA

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			CHECKED		
			ENG APPR.		
			MFG APPR.		
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.		
		MATERIAL	COMMENTS:		
		FINISH			SIZE DWG. NO. REV
NEXT ASSY	USED ON				<b>MountingPlate</b>
APPLICATION		DO NOT SCALE DRAWING			SCALE: 1:1 WEIGHT: SHEET 4 OF 5



COUNTERBORE HOLE FOR MOUNTING BEARING:  
USE DRILL SIZE H (.266 DIA) THRU ALL,  
THEN COUNTERBORE BOTTOM TO .438 DIA

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		TOLERANCES:	CHECKED		TITLE:
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			SIZE DWG. NO. REV
		MATERIAL			<b>MountingPlate</b>
NEXT ASSY	USED ON	FINISH			SCALE: 1:1 WEIGHT: SHEET 5 OF 5
APPLICATION		DO NOT SCALE DRAWING			