

Removal of EMA Instructions:

1. When EMA is at zero position, remove the pin from the main block
2. Retract the EMA far enough so that it's out of the main block
 - Be sure to support the EMA when doing so
3. Remove the 4 screws from both of the trunion plugs
4. Screw ¼-20 screws into the center of the plugs to pull them out of the EMA
 - Again be sure to support the EMA when doing so

*For installation, just reverse these steps