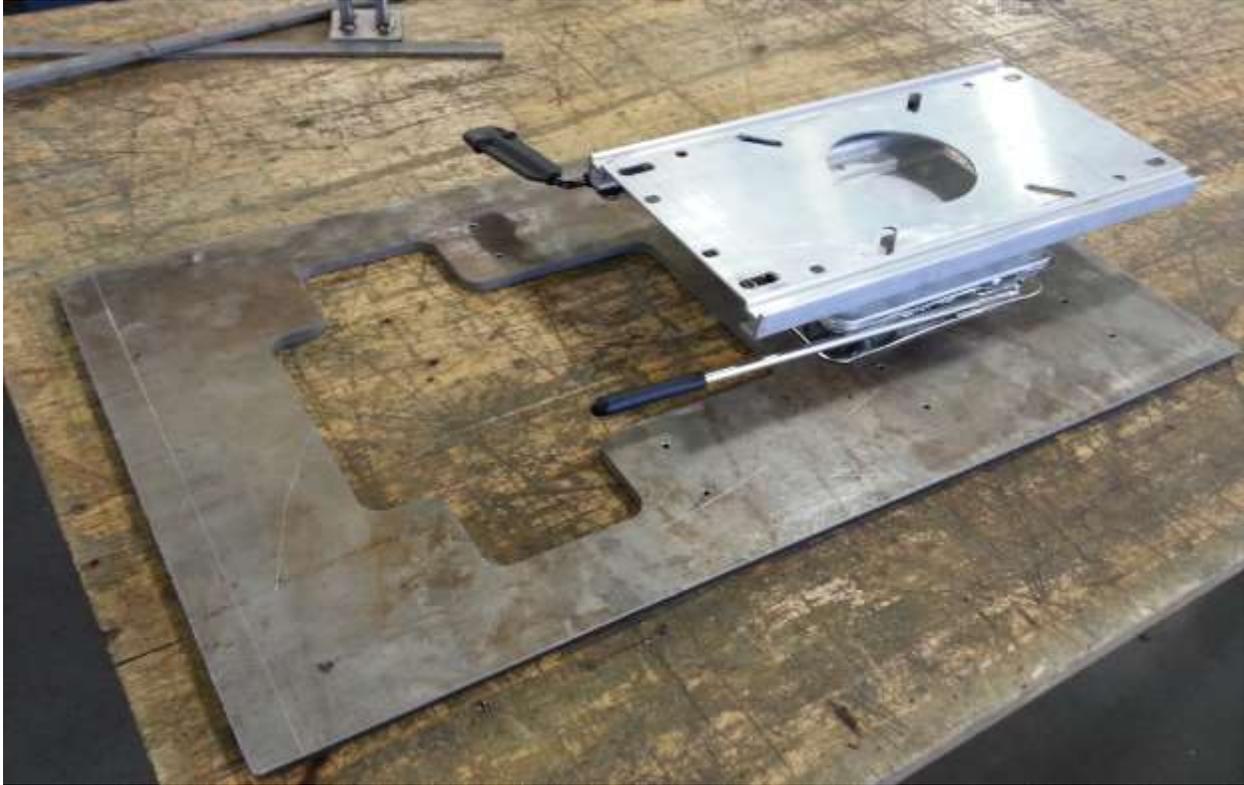


The following instructions will help in assembling the bathtub lift. Please use the pictures as a reference



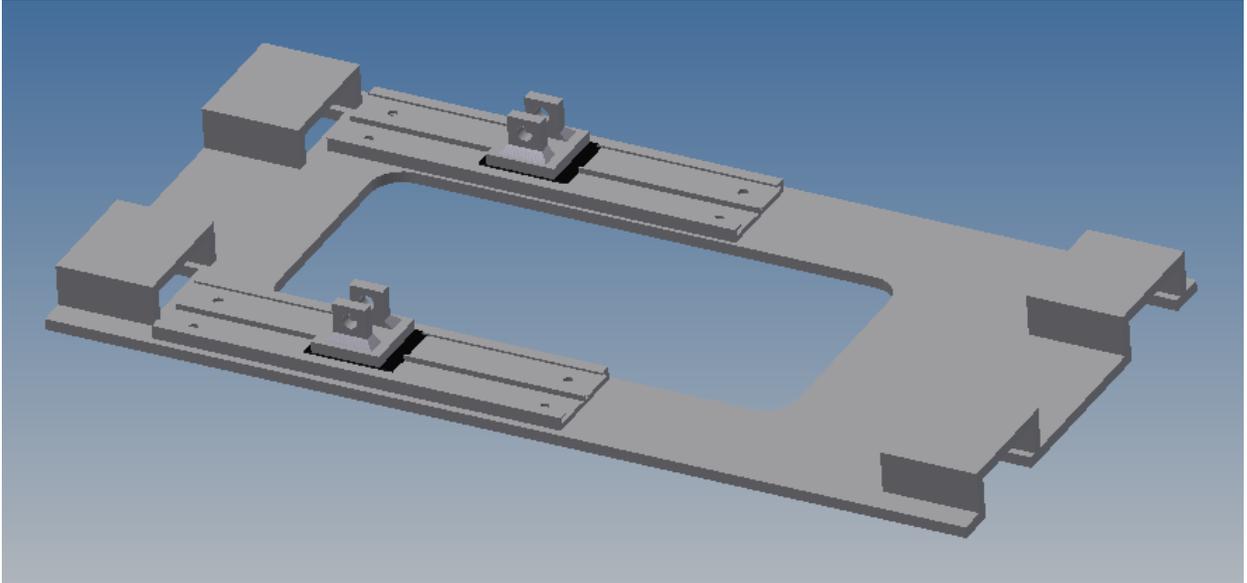
1. Fasten the swivel-sliding mechanism to the bottom of the seat using the four screws included with the mechanism. The rectangular flat plate will have four slots that will be used for fastening these two parts together. The orientation of the seat relative to the swivel-sliding mechanism will be such that the handles will be where the user's legs would be if sitting in the seat.



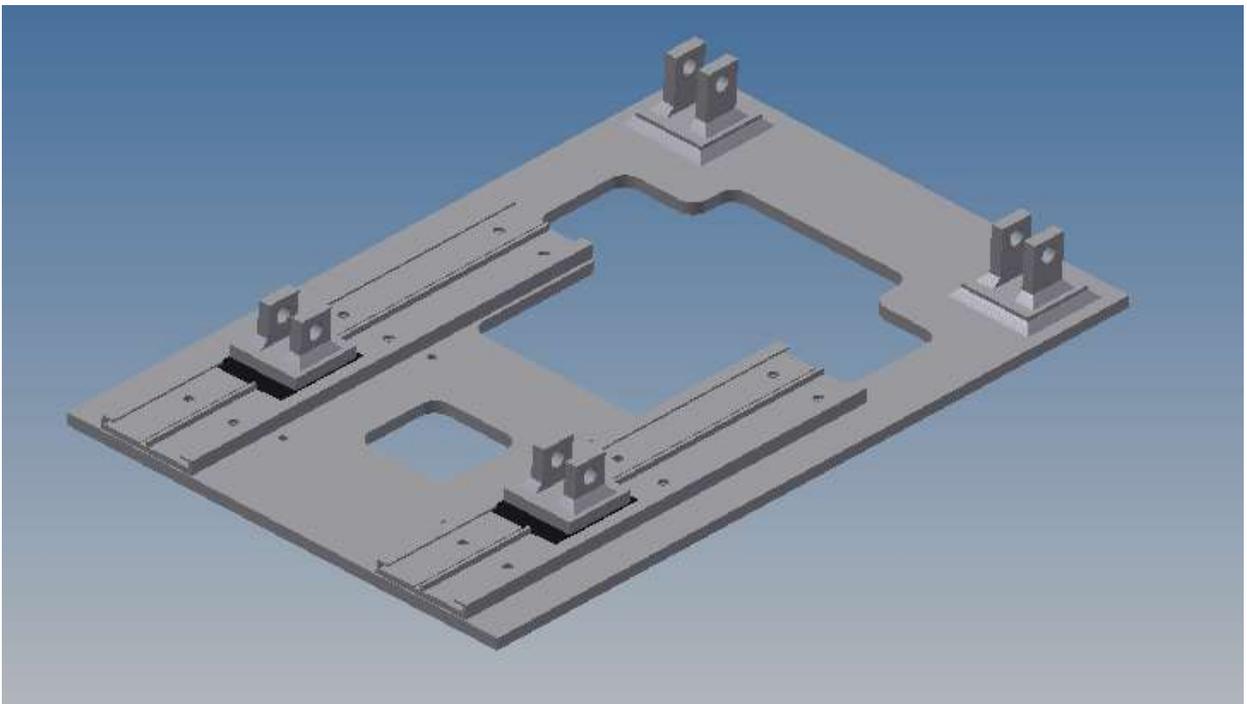
2. The swiveling portion of the mechanism will connect to the top plate. There are four holes on the square plate that will match up to the hole pattern on the top plate. Four bolts will fasten the two pieces together and locked in place with nuts. The top plate has a cutout and the user's legs will lay over this cutout after the top plate is connected to the swivel-slide mechanism. If the orientation is such that the legs lay away from the cutout the pieces were not connected properly.



Pin and pin clips will be used in many areas on the device. This is how to use these fasteners. The pin will slide through the holes in the parts being held together and pin clips will fit around grooves in the pins to lock it in place.

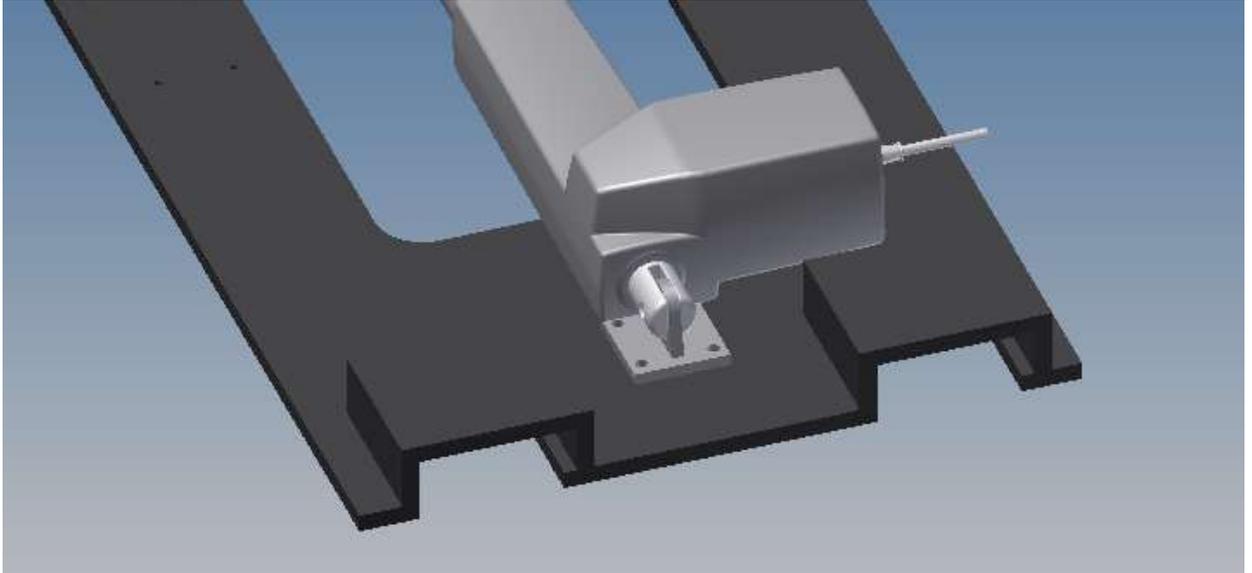


(bottom plate)

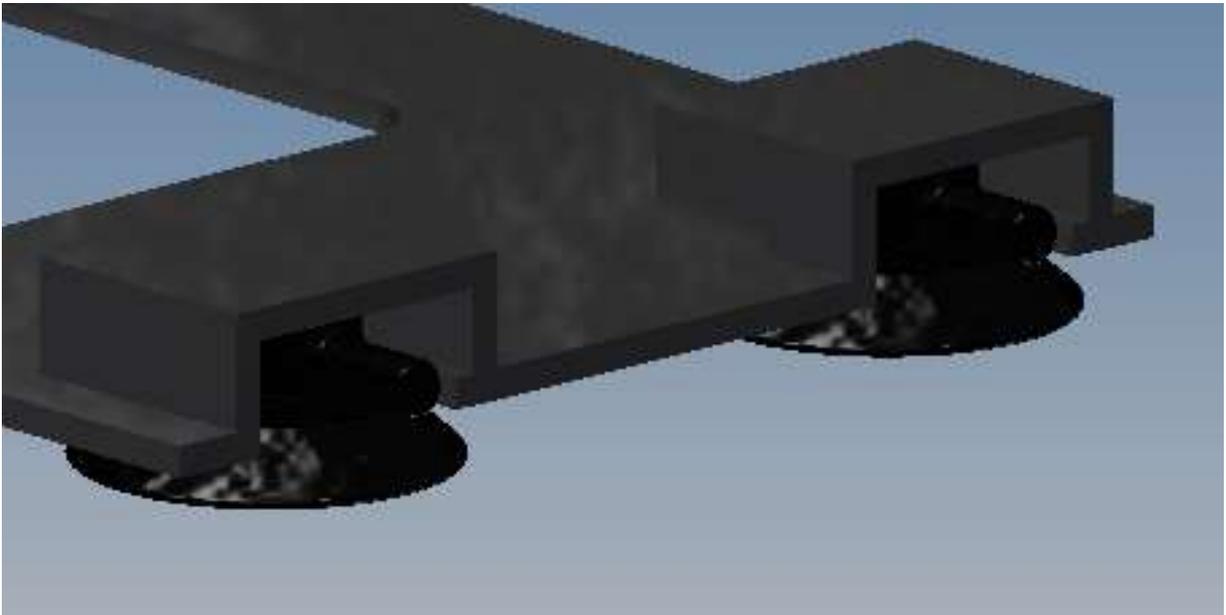


(top plate)

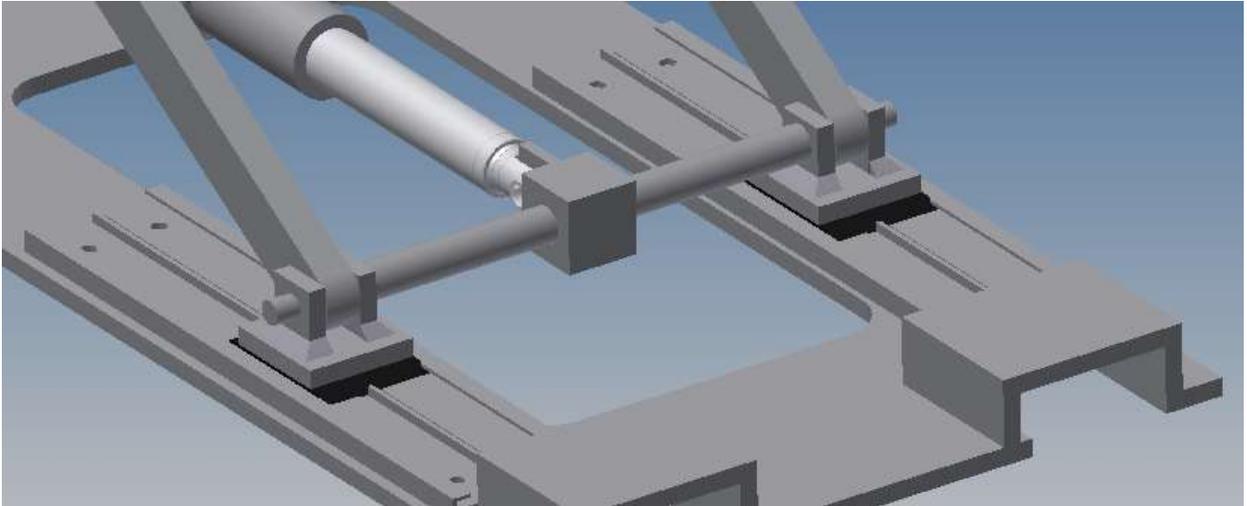
3. Attach the sliders to the top and bottom plate by matching up the hole patterns. The holes in the base plate will be threaded and the two parts will be held together by screws. The proper orientation can be seen for both the top and bottom plate above.



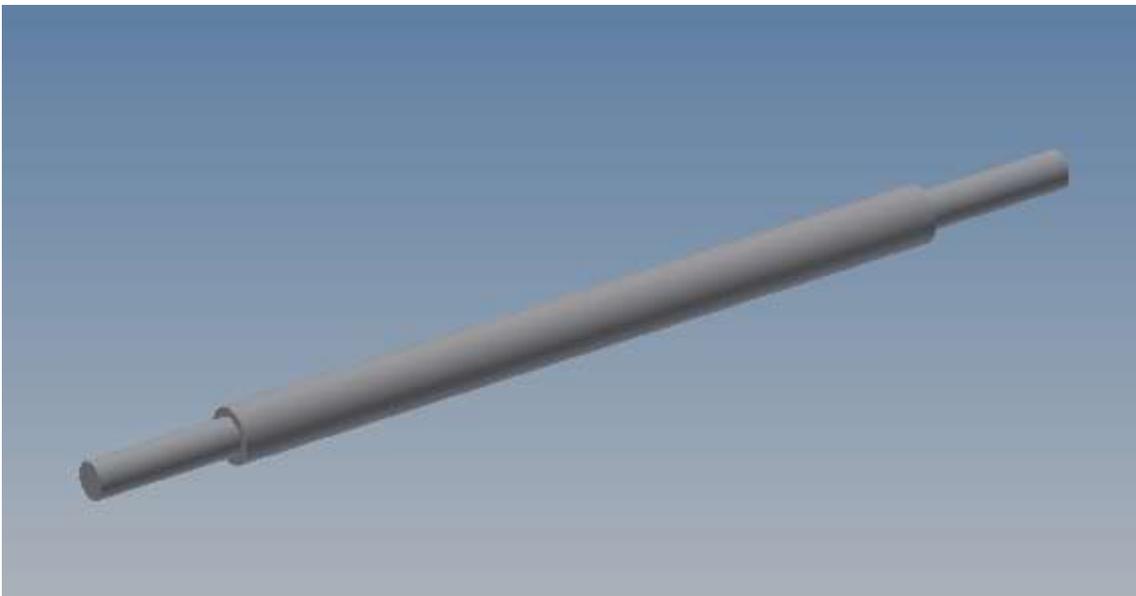
4. The actuator will be fastened to the bottom plate with a clevis. Slide the clevis through the gap in the mounting adapter on the actuator and secure it with a pin and pin clips.



5. The suction cups will be mounted in the recessed areas on the bottom plate. A screw will be put through the hole in the bottom plate and screwed in to the threaded hole on the suction cup and fastened securely. Do this for all four suction cups.



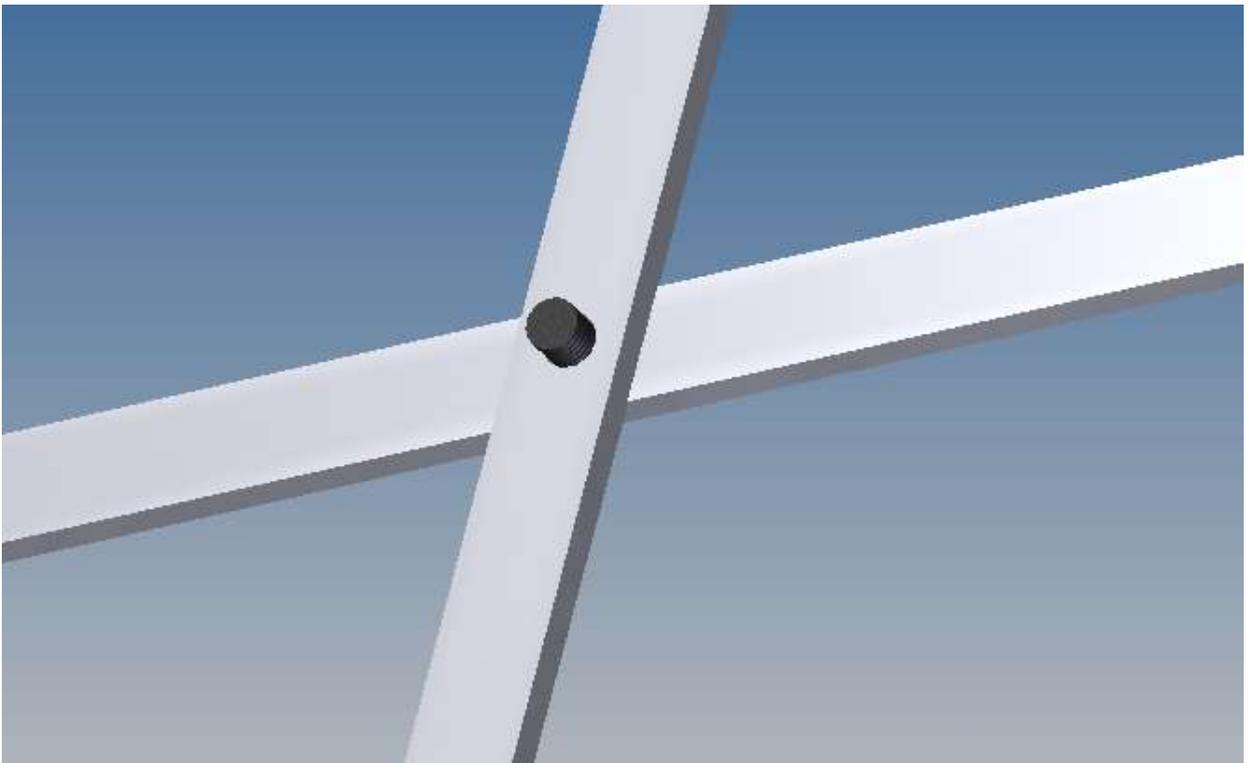
6. The portion of the actuator (arm) that moves back and forth will connect to the adapter block. Fit the extension of the block in the slot on the end of the actuator arm and secure them with a pin and pin clips. A rod will be put through the large hole on the block. The ends of the rod will be put through the clevises on the sliders which will have the legs in the clevis slot.



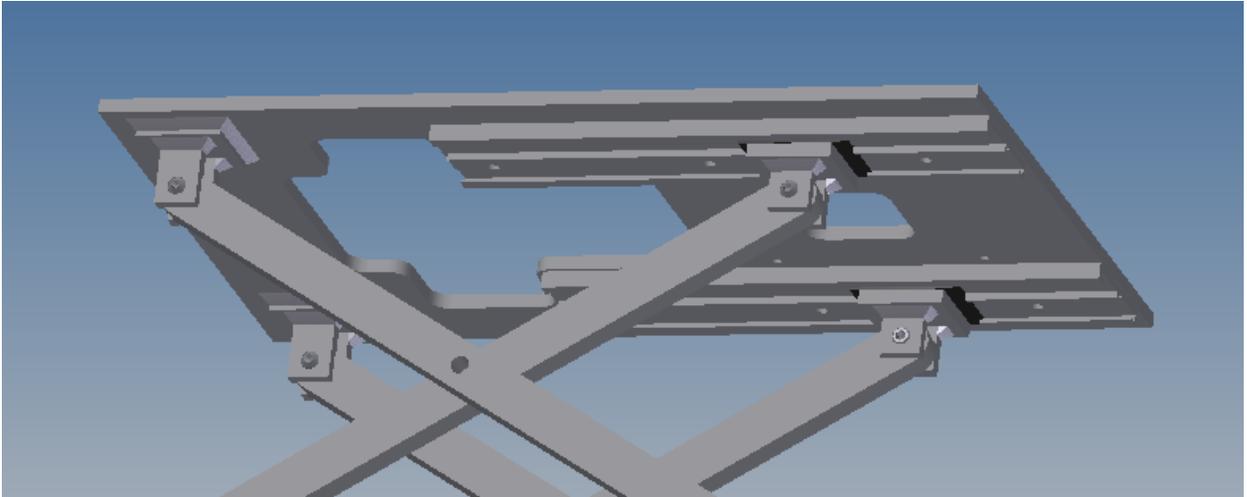
The rod can be seen in better detail here.



7. The clevises welded to the bottom plate will hold the legs in place. Slide the legs in the clevis slot and secure them with a pin and pin clips.



8. The legs will connect in the middle with a pin and pin clips. This will make it possible for the device to go up and down and the legs will resemble scissors.



9. The legs will attach to the clevises on the top plate that have been welded on. Fit each leg in the slot on the clevis and secure with a pin and pin clips. Two clevises will be free to move on the sliders and two will be held in place.