

Jib Transfer System – Instruction Order

Follow the instructions in the following order for easiest manufacture and assembly:

1. Mfg_Bearing_Drill and Tap
2. Mfg_PlywoodBase
3. Mfg_Brake_Plate
4. Mfg_PlywoodUpperBase
5. Mfg_Base_Runners
6. Assy_UpperBase
7. Mfg_PVC_Cutting
8. Mfg_PVC_Cementing
9. Mfg_PVC_Painting
10. Mfg_Seat_Plate
11. Mfg_SecuringMech_SquareTube
12. Mfg_SecuringMech_AngleStock
13. Mfg_Base_RunnerReinforcements
14. Assy_Base_CenterRunners
15. Assy_Base_AluminumAngles
16. Assy_Base_Side Runners
17. Assy_Brake
18. Assy_BearingInstallation
19. Assy_Base_Handles
20. Assy_PVCArm
21. Assy_Seat_Plate
22. Assy_Seat
23. Assy_Pulleys_Line
24. Assy_SecuringMech