

### Motor Mount Machining Process

- Cut 6"x.5" thick stock with band saw to 3.25 in
- Square to 5.5" x 3.25" with End Mill
- Constrain part in the x-y plane
- Use edger to 0 datum, and mark the datum (usually a corner)
- Locate center hole, and create new 0 datum
- Center drill all hole positions
- Drill all holes with correct tooling