

ABVI Givens:	
Overhead Rate	11%
Hourly labor rate	\$ 10.50
Assumed Quantity	500

Harbec Quotes:	Fixture Cost	Unit Cost
Cane top	\$ 19,980.00	\$ 3.57
Cane bottom	\$ 19,980.00	\$ 3.90
Sensor cover	\$ 8,450.00	\$ 2.16

	Per Unit
Total bulk cost of off the shelf components	\$ 156.44
Cost of PCB	\$ 2.10
Tota cost of printed parts	\$ 9.63
Total	\$ 168.17
With overhead	\$ 186.67