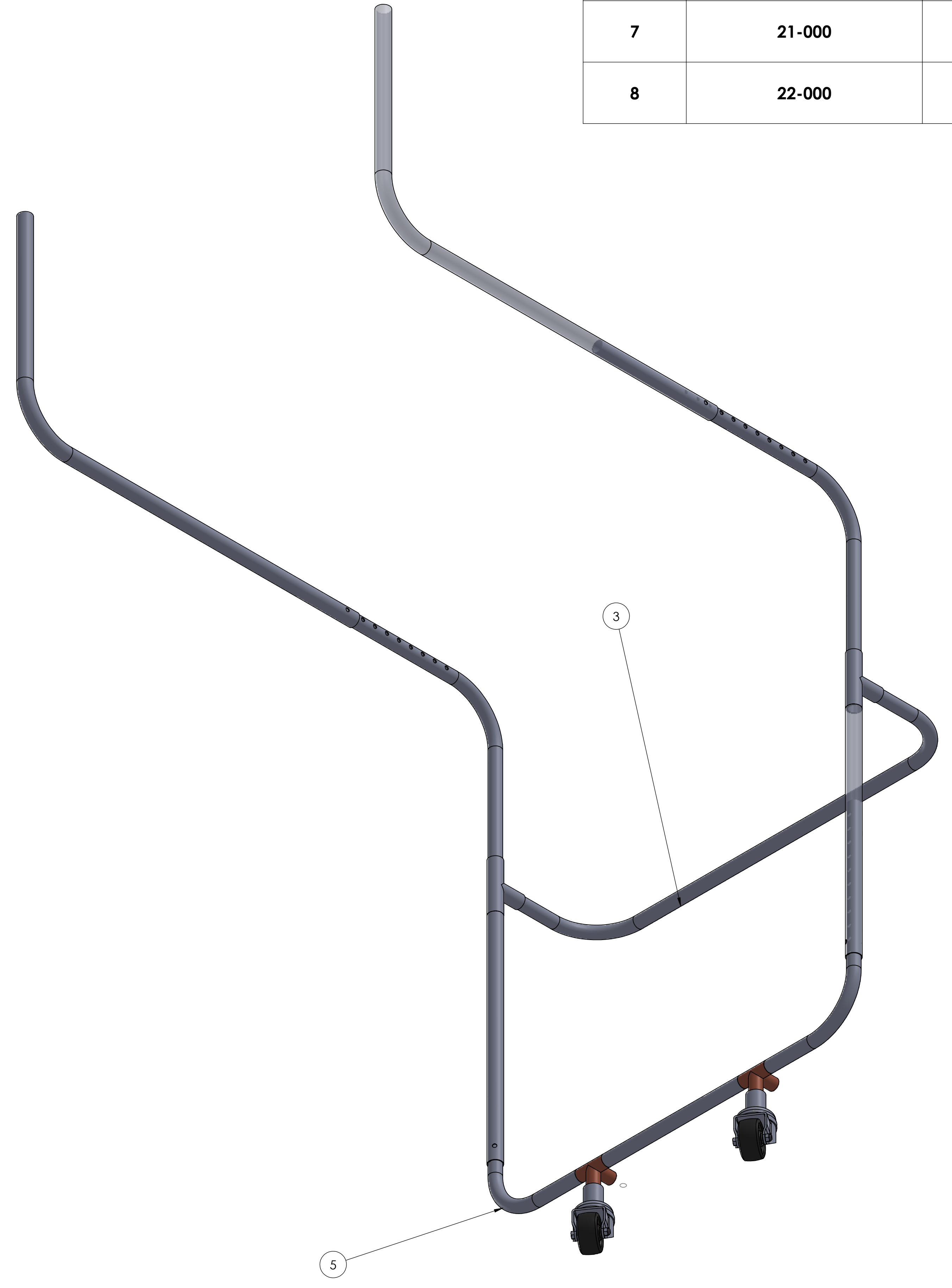
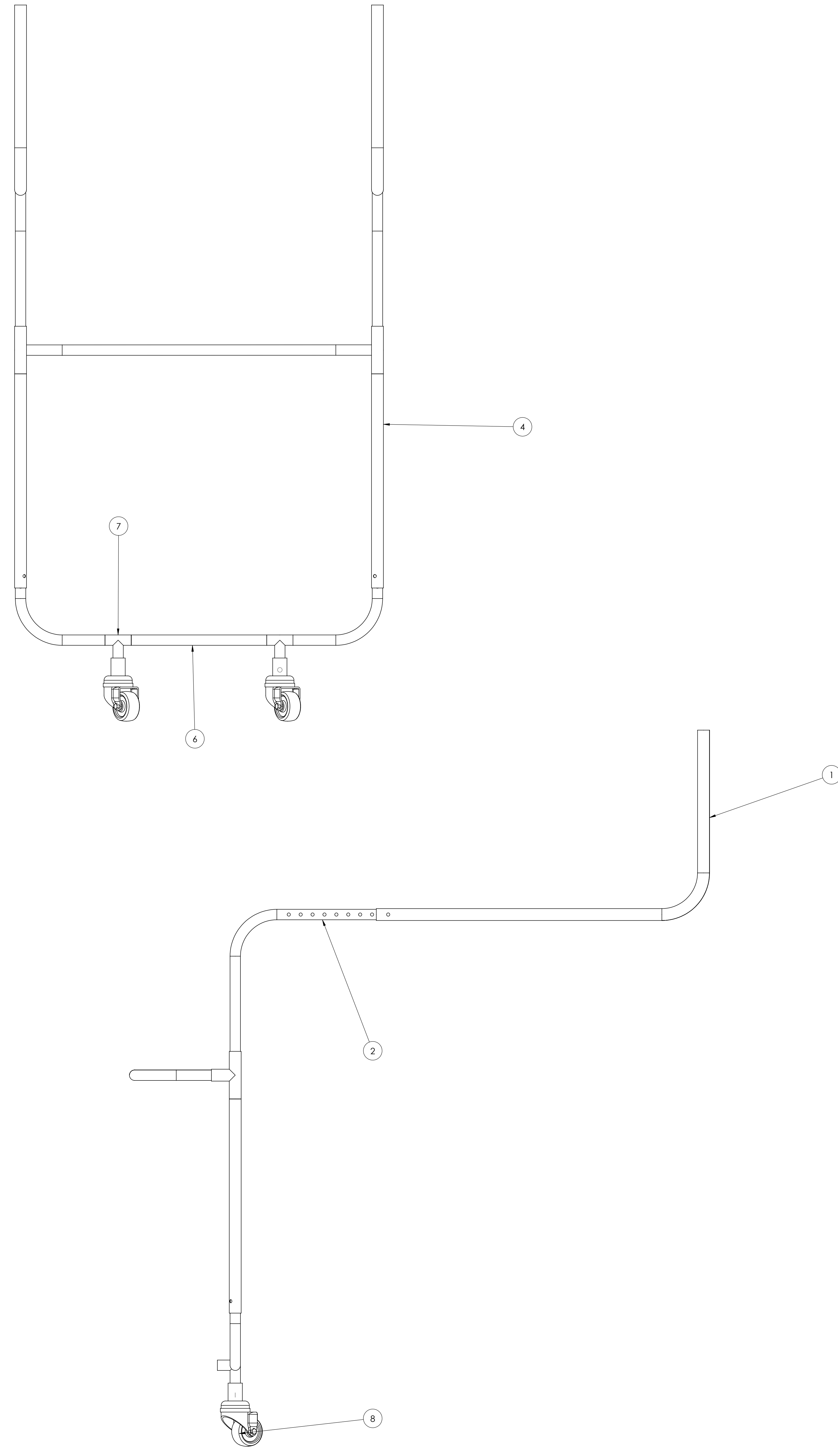
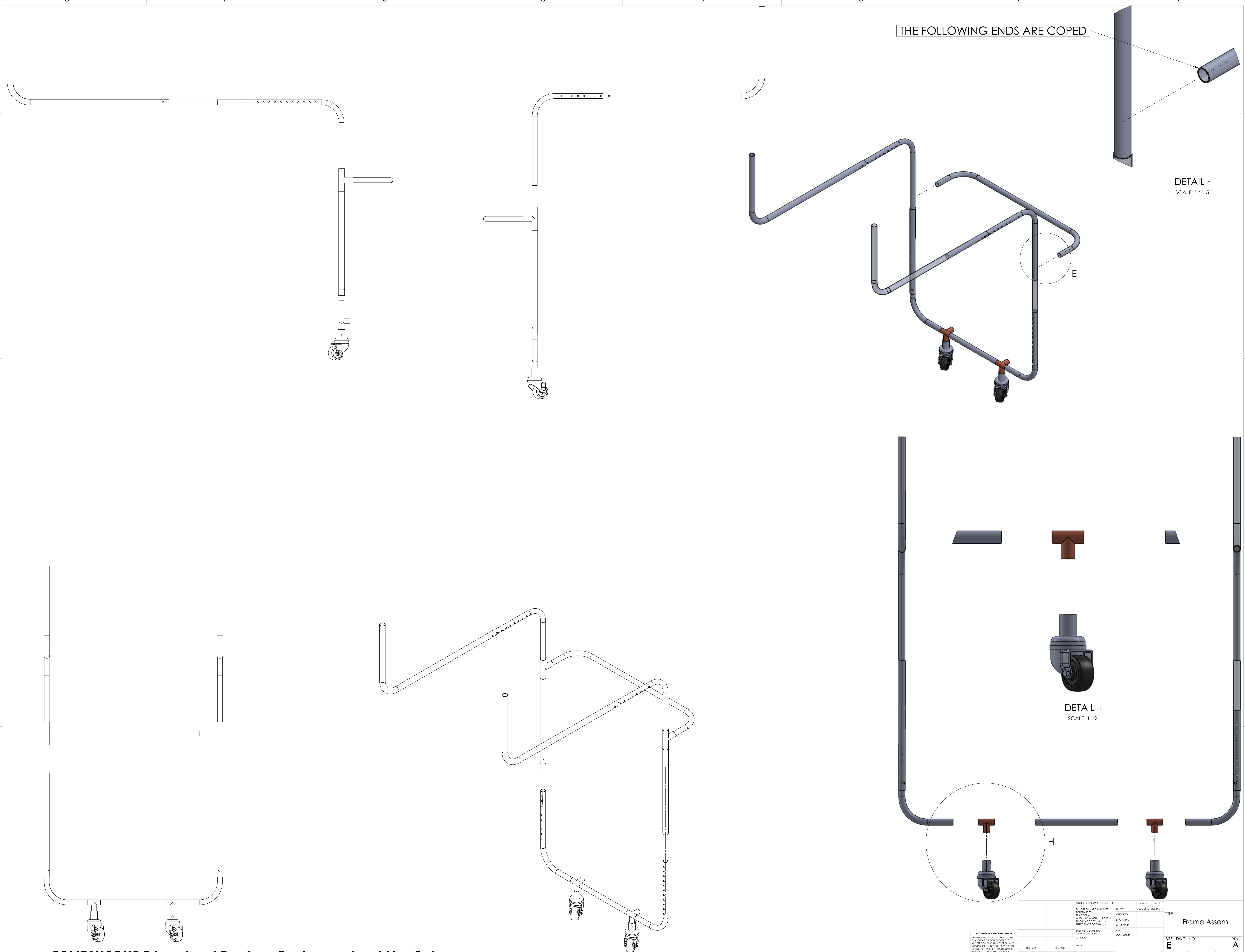


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	20-000	AISI-4130 1"OD 0.049"ID 90°	2
2	20-001	AISI-1018 7/8"OD 1/16AWG 90°	2
3	20-003	AISI-1018 7/8"OD 1/16AWG 90°x2	1
4	20-000	AISI-4130 1"OD 0.049"ID	2
5	20-001	AISI-1018 7/8"OD 1/16AWG 90°	2
6	20-001	AISI-1018 7/8"OD 1/16AWG	1
7	21-000	4-TEE	2
8	22-000	Wheel	2



UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN BY	Abdel A. 10/24/2018	
TOLERANCES:	CHECKED		
FRACTIONAL 1/16	ENG APPR		
ANGULAR 30/45/60/90	ENG APPR		
PROFILES DECIMAL 1/8	AVG APPR		
THREE PLACE DECIMAL 1/32			
INTERFERE GEOMETRIC TOLERANCES FINE	COMMENTS:		
MATERIAL:			
APPROVAL:	APPROVED		
DATE:	DATE		
SCALE:	SCALE		

TITLE: **Frame Assem**
 SIZE: **E** DWG. NO.: **A** REV: **1**
 SCALE: 1:12 WEIGHT: SHEET 1 OF 2



UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	TOLERANCES:	DRAWN BY	Abdul A. 10/24/2019
FRACTIONAL 1/16	DECIMAL 0.0005	CHECKED	
ANGULAR 0.0001	BEND 1	ENG APPR	
PROFILES 0.0001	THREE PLACE DECIMAL 2	AWG APPR	
INTERFERENCE GEOMETRIC TOLERANCES FREE	MAXIMUM	COMMENTS:	
NEET ASSY	USED ON	FINISH	
APPLICATION	DO NOT SCALE DRAWING		

TITLE:		Frame Assem
SIZE	DWG. NO.	REV
E		A
SCALE: 1:8	WEIGHT:	SHEET 2 OF 2