

Team: P20652 Engineer: Chad tenPas

What were the outcomes of the prior phase?

1. What did I plan to do?

- a. Lead Concrete mix testing - test several different mix ratios of quikrete to establish baseline.(This morning[9/21/19], 2-3hr)
- b. Support team members as best as possible.(All the time, All the team mates)
- c. Meet with ME team (Nick & Amiee) prior to meetings so the ME team has better grasp during meetings(~1hr prior to each meeting, with Amiee and Nick)
- d. Review purchaser's responsibility to ensure acquisition of supplies/materials are viable (30-60min, 9/22 or 9/23, I'm all alone on this one)
- e. Research additives to reduce the amount water density and cement density stratification during extrusion (1-2 hours, week of 23rd, w/ Nick-Amiee-Alexander Pegot Oglier).

2. What did I actually do?

- a. Performed concrete mix. Found that research is needed.
- b. Tried to support other team mates – I don't feel I can measure this
- c. Met once with ME team before hand – should do more frequently
- d. Reviewed purchaser's guidelines.
- e. Researched mixture ratios - found 2 different mixtures to try.
- f. Sourced possible donor for admixtures and aggregate
- g. Acquired 5 test cylinder molds
- h. Opened dialogue with Lois Furioso at DOT for potential vendor sources and mixture aid.

3. What did I learn? How were plan and reality different?

I ended up doing several things (mixture related) that I did not plan for.

Getting people to respond to me has proven difficult. Our main source of concrete is a Donor from Manitou Concrete.

I had less planned then needed done.

Team level goal for next phase

Complete, document, and prototype subsystem design (rev 1). Further revisions are stretch goals. Design includes mechanical/electrical components, baseline mixture ratios and mixing procedures, software workflow, firmware and microcontroller selection.

What do I plan on doing to ensure that my team has a successful review at the end of the next phase?

1. Each team member should estimate 5-10 specific tasks that he or she will complete.

- a. Start designing different nozzles to be 3D printed.
- b. Chase down leads on supply donations (Manitou & Lois @ DOT)
- c. Investigate Biochar as a replacement for fly ash (already asked Lois)
- d. Order 5 buckets w/ lids
- e. Order dust masks
- f. Order gloves
- g. Order mortar mix
- h. Find another source for concrete and admixtures
- i. Source potential augers that we could design extruder head out of.
- j. Generate test plan for developing mixture.
- k. Bill of Materials (initialize)

1. When will each task take place? Does sequencing matter?

IDEAL: $k \rightarrow b / g \rightarrow j / h \rightarrow a / c / d / e / f / i$

1. Estimate the amount of time each task will take – ensure that you are not committing yourself to do 80 hours of critical-path work alone during the next three weeks.

- a. 3 – 4 hours
- b. 30 minutes per phone call & group update. (estimate needing to make 5 phone calls) – 2.5 hours
- c. ~ 1 hour
- d. 0.5 hours
- e. 0.5 hours
- f. 0.5 hours
- g. 0.5 hours
- h. 1 – 2 hours
- i. 1 – 1.5 hours
- j. 0.5 – 2 hours
- k. 0.5 – 1 hours

1. How do other team member tasks impact my task completion, and vice-versa?

- a. Collaborate with other ME's & Alex P.
- b. Recruit help from team communicator
- c. Recruit Mixture members
- d. N/A
- e. N/A

- f. N/A
- g. N/A
- h. Anyone want to help?
- i. Mechanical team & Alex P.
- j. Project managers, Other's working on test plans.
- k. I need people to send me parts/items that are needed to fulfill this.

What is standing in my way of meeting my next phase goals?

Time constraints, team unity, points of contact, purchasing hurdles – such as RIT not supporting the purchase (EBAY)